completing your answers, compulsorily draw diagonal cross lines on the remain	y revealing of identification, appeal to evaluator and /or equations written eg. $42+8=50$ will be treated as malmastice
Cuc	Any r
3: I. C	2. A
nt Not	

THE THE			CS.	SCHEM
USN .	3			

17AU831

(05 Marks)

(05 Marks)

Eighth Semester B.E. Degree Examination, July/August 2021 **Total Quality Management**

Time: 3 hrs. Max. Marks: 100 Note: Answer any FIVE full questions. Define Total Quality Management and discuss briefly the various dimensions of quality. (10 Marks) With a neat block diagram, explain the TQM framework. (10 Marks) Describe the various steps involved in customer satisfaction process. (10 Marks) Discuss in detail 12 behaviour or characteristics of a successful quality leaders. (10 Marks) Explain the following: 3 i) PDCA cycle ii) Benefits of 5's. (10 Marks) b. With an examples, explain the Failure Mode And Effect Analysis (FMEA) process. (10 Marks) Elaborate with an necessary graph how six sigma will benefits the productivity of process. (10 Marks) Discuss in detail the benefits of Reengineering process in TQM. (10 Marks) a. How would you explain the methodology of constructing an affinity diagram by using an 5 (10 Marks) b. Compare between the tree diagram and matrix diagram. (05 Marks) c. Explain the usage of nominal group techniques. (05 Marks) With an example, explain how activity network diagram helps to solve problems. (10 Marks) Write a note on fundamental concept of why-why forced filled analysis with an examples. (10 Marks) a. What do you understand by human resource management? Why is it needed? (06 Marks) b. List out the various advantages of employee involvement. (06 Marks) c. Discuss in brief job rotation and mention its merits and demerits. (08 Marks) a. What are principles of job design? Discuss in brief various methods of job design. (10 Marks) b. Distinguish between training and development.

9 a. What are control charts? Explain the procedure for preparing control charts for attributes.

(08 Marks)

b. A machine set to deliver packets of a given weight. 10 sample of size 5 each were recorded. Below a given relevant data. Calculate the central line and the control limit for mean chart and the range chart also draw the charts and then comment state of control given data $A_2 = 0.5$, $D_3 = 0$, $D_4 = 2.115$.

Sample number	1	2	3	4	5	6	7	8	9	10
Mean (\overline{X})	15	17	15	18	17	14	18	15	17	16
Range (R)	7	7	4	9	8	7	12	4	11	5

(12 Marks)

10 a. James a manager of a 500 room. Hotel he wants to achieve highest level of service. For 7 days, you collect data on readiness of 200 rooms. Is this process in control? Draw the P charts. (P - charts).

	Day	1	2	3	4	5	6	7
	Rooms	200	200	200	200	200	200	200
	Not ready	16	7	21	17	25	19	16
100	Proportion	0.080	0.035	0.105	0.085	0.125	0.095	0.080

(12 Marks)

b. Describe the difference between an attributes control chart and variable control chart.

(08 Marks)

2 of 2