## CBCS SCHEME

| USN |  |  |  |  | <b>BBT302</b> |
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## Third Semester B.E./B.Tech. Degree Examination, Dec.2023/Jan.2024 Unit Operations + LAB

Time: 3 hrs.

Max. Marks: 100

Note: 1. Answer any FIVE full questions, choosing ONE full question from each module. 2. M: Marks, L: Bloom's level, C: Course outcomes.

| -11 - 1 |                   | Module 1   | M                               | L     | C                                       |
|---------|-------------------|--|---------------------------------|-------|---|
| Q.1     | a.                | Define Fluid. Explain with the help of the shear stress – strain behavior of different fluids.   | 14                              | L1    | CO1                                     |
|         |                   |  |                                 |       | 1,000                                   |
|         | b.                | A pipe through which water is flowing tapers from 20cm to 10cm. Velocity of water at section (i) is 4m/s. Find the velocity head at section (1) and (2),   | 6                               | L3    | CO1                                     |
|         | a a               | also the rate of discharge.  |                                 | =     |   |
|         |                   | OR   |                                 | *     |   |
| Q.2     | a.                | Describe the Bernoulli's equation for the fluid flowing in a circular pipe.  | 10                              | L2    | COI                                     |
| \$<br>* | b.                | Sulphuric acid of density $1650 \text{ kg/m}^3$ and viscosity $8.6 \times 10^{-3}$ Pa.s is to be pumped for 800m along a 500 mm inner diameter pipe at a rate of 3kg/s and raised vertically 15m by pump. Calculate the power required if the efficiency of pump is 0.5. Assume $f = 0.008137$ . | 10                              | L3    | CO1                                     |
| 1       |                   | Module – 2   |                                 |       |   |
| Q.3     | a.                | With a neat sketch, explain the working of Venturimeter. Give the  | 14                              | L2    | CO2                                     |
|         |                   | advantages and disadvantages.  |                                 |       |   |
|         | b.                | A horizontal venturimeter with inlet and throat diameter of 30cm and 15cm respectively, is used to measure the flow of water. Reading of differential  | 6                               | L3    | CO2                                     |
|         |                   | meter connected to inlet and throat is 20cm of Hg. Determine the rate of flow. Cd = 0.98. specific gravity of mercury is 13.6 and that of water is 1.0.  | 2.5.                            | 8 0   |   |
|         |                   |  | 0 <b>5</b> 1<br>P <sub>11</sub> | 2 2 8 | 13.6                                    |
| 0.4     |                   | OR   | 0                               | 12    | COS                                     |
| Q.4     | a.                | With a neat sketch of ball mall, explain the working of ball mill and obtain the expression for the optimum speed of ball mill.  | 8                               | L2    | CO2                                     |
| - 1     | b.                | i) Explain the Crushing laws.  | 7                               | L1    | CO2                                     |
|         |                   | ii) What is the rotational speed recommended for ball mill of 1200mm in  | 5                               | L2    | CO2                                     |
|         | 900 <sup>20</sup> | diameter discharged with 75mm balls?   | 4                               |       | 5 8                                     |
|         | 7                 | Module – 3   | l                               |       |   |
| Q.5     | a.                | Obtain the expression for heat transfer by conduction through the composite plane wall.  | 12                              | L2    | CO3                                     |
| 1 1 1   | b.                | A steam pipeline of 150/160mm in diameter is covered with a layer of   | 8                               | L3    | CO3                                     |
|         | D.                | insulating material of thickness 50mm. Temperature inside the pipeline is  | U                               | 113   |   |
|         |                   | 393K and that of outside surface of insulation is 313K. Calculate the rate of  | 2                               |       | * · · · · · · · · · · · · · · · · · · · |
|         |                   | heat loss per unit length of pipeline.   |                                 |       | 1                                       |
|         |                   | $\underline{\mathbf{K}}_{\text{pipe}} = 50 \text{w/mk}$ ; $\underline{\mathbf{K}}_{\text{insulation}} = 0.08 \text{w/mk}$ .  |                                 |       | 8 *                                     |

|          |      | OR  |          | 50        |                 |
|----------|------|---|----------|-----------|-----------------|
| Q.6      | a.   | i) Explain the types of convection.   | 4        | L1        | CO3             |
| Q.U      | a.   | ii) Derive the expression $Q = U_i$ Ai $\Delta T$ .   | 8        | L2        | CO3             |
| 1. T. C. | 1982 | ii) Berive the expression &   | - 10     |           |                 |
| 6,3 (6)  | b.   | With a neat sketch, explain the construction and working of $1-1$ STHE.   | 8        | L2        | CO3             |
| Tax      | ο.   | 1   | ä        |           |                 |
|          |      | Module – 4  |          | -e-gas    | 1.33            |
| Q.7      | a.   | Define Fick's law of diffusion and the types of diffusion.  | 8        | L1        | CO <sub>4</sub> |
| Q.,,     |      |   |          |           |                 |
| 0        | b.   | Ammonia gas (A) diffuses through nitrogen gas (B) under steady state  | 12       | L3        | CO <sub>4</sub> |
| 11,34    | Ø.   | conditions with nitrogen as non diffusing. Partial pressure of A at location  | 4.       |           | T               |
|          |      | (1) is $1.5 \times 10^4$ Pa and that at location (2) is $5 \times 10^3$ Pa. Locations (1) & (2)   |          |           |                 |
|          | 7    | are 0.15m apart. Total pressure is $1.103 \times 10^{3}$ Pa and temperature is 298K.  |          |           |                 |
|          |      | Calculate the flux of diffusion of ammonia also calculate the flux of   |          |           |                 |
|          |      | diffusion in equimolar counter diffusion assuming nitrogen is also  | 7        |           | 1.4             |
|          |      | diffusing. Diffusivity factor is $2.3 \times 10^{-5}$ m <sup>2</sup> /s.  |          |           |                 |
|          |      |   |          |           | -               |
|          |      | OR  | T        |           |                 |
| Q.8      | a.   | Intrepret on the theories of mass transfer across a plase boundary at the   | 8        | L2        | CO4             |
|          |      | interphase.   |          |           |                 |
|          |      |   | 10       | ~ ~       | 604             |
|          | b.   | Obtain the expression for steady state equimolar counter current diffusion.   | 12       | L2        | CO4             |
|          |      |   |          | 2 2 94 20 |                 |
| ×        |      | Module – 5  | T .      | Y 4       | 005             |
| Q.9      | a.   | Explain the different types of distillation.  | 6        | L1        | CO5             |
|          |      |   | 4.4      | T 0       | COF             |
|          | b.   | Explain the McCabe - Thiele's method to determine the theoretical plate in  | 14       | L2        | CO5             |
|          |      | distillation of binary mixtures.  |          |           |                 |
|          |      | V.  | 1        |           |                 |
| *        |      | OR  |          | T 4       | COF             |
| Q.10     | a.   | Describe the drying characteristic's curve.   | 8        | L1        | CO5             |
| 34       |      |   | -        | Td        | 00=             |
|          | b.   | Describe the factors considered for the selection of solvent for extraction.  | 8        | L1        | CO5             |
|          |      |   | -        | TA        | 00=             |
|          | c.   | Explain the following:  | 4        | L2        | CO5             |
|          |      | i) Belt extraction ii) Basket extraction.   |          |           |                 |
| The Land |      | IX. A second of the second of | 50 to 10 | 111       |                 |