21MT53

Eith Semester B.E. Degree Examination, June/July 2024 **Industrial Automation**

Max. Marks: 100

Note: Answer any FIVE full questions, choosing ONE full question from each module.

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Explain in detail the classification of automation in production system. (10 Marks) List and explain ten strategies of automation and process improvement.

(10 Marks)

With a neat block diagram explain in detail open loop and closed loop control system. 2 a.

With a neat sketch, explain five levels of automation and control in manufacturing. b.

(10 Marks)

Module-2

Explain in detail any five types of conveyors. 3

(10 Marks)

Describe in detail different components and technologies used for automatic identification.

(10 Marks)

What are AGVS? Explain different types of AGVS along with technologies used in AGVS. a. (10 Marks)

Explain in detail different conventional storage methods. b.

(10 Marks)

Module-3

Explain four components of manufacturing systems. 5 a.

(10 Marks) (10 Marks)

Explain various factors that distinguish different types of manufacturing system.

Explain the classification of manufacturing systems.

(10 Marks)

What is cellular manufacturing? List the objectives of cellular manufacturing. b.

(10 Marks)

Module-4

With a neat diagram, explain Direct Digital Control (DDC).

(10 Marks)

Explain in detail, how SCADA is utilized in pumping stations.

(10 Marks)

With a neat diagram, explain the components of Direct Control System (DCS). a.

(10 Marks)

Explain in detail how SCADA is employed in evacuation processes. b.

(10 Marks)

Module-5

Explain in detail different aspects of networking in DCS. 9 a.

(10 Marks)

Explain different types of communication protocols along with its characteristics. (10 Marks) b.

Explain different types of profibus along with its characteristics. 10 a.

(10 Marks)

Define field bus, explain its key features along with its advantages.

(10 Marks)

2. Any revealing of identification, appeal to evaluator and /or equations written eg, 42+8 = 50, will be treated as malpractice. Important Note: 1. On completing your answers, compulsorily draw diagonal cross lines on the remaining blank pages.